

A person wearing a red plaid shirt and a black apron is working on a Mercury outboard motor. The person's hands are visible, adjusting a component on the motor. The background is blurred, suggesting a workshop or garage setting.

MERCURY
RACING

QC4 REFRESH

QC4 REFRESH (860-1550)

Retain the value and performance of your Mercury Racing QC4 engine(s) by sending them back to the factory for a complete refresh. The QC4 Refresh program features a complete inspection and refresh of the engine by the same technicians...the experts-who built it originally.

PROGRAM HIGHLIGHTS

- Rebuilt by Mercury Racing technicians
- Factory original parts
- Choose either a new or a reconditioned long block
- Qualified on dyno-full power run and system check
- Factory warranty on all purchased parts for non-competition 860-1550 models
- Locate an Authorized Mercury Racing dealer near you at: mercurymarine.com
- ISO Certified Plant
- For additional information go to mercuryracing.com/refresh

Here is a list of components that are inspected, refreshed, and/or replaced during the process. Contact your boat builder or Mercury Racing dealer to return your engine(s) for refresh.

COMPONENT	INSPECTED	REFRESHED	REPLACED
CYLINDER BLOCK	●	●	
CRANKSHAFT	●		
CONNECTING RODS	●		
CAMSHAFTS	●	●	
OIL PUMP	●	●	
SEA PUMP	●	●	
CONNECTING ROD BOLTS			●
PISTONS AND RINGS			●
BEARINGS			●
VALVE & VALVE SPRINGS			●
VALVE TRAIN KEEPERS & RETAINERS			●
VALVE GUIDES	●		AS NEEDED
VALVE SEATS			2ND REFRESH
TIMING & ACCESSORY DRIVE CHAINS			●
TENSIONER GUIDES			●
PRIMARY DRIVE SPROCKET			●
TURBOS (1100-1550 MODELS ONLY)	●		
EXHAUST LOG	●		
HEAT EXCHANGER	●		
GASKETS, SEALS, BELTS & HOSES			●



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